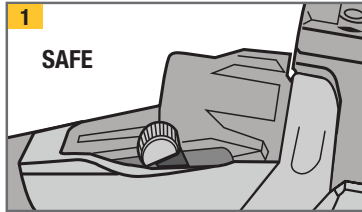
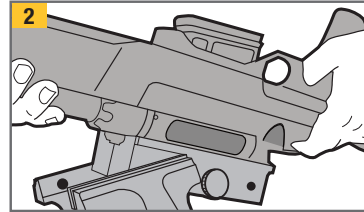


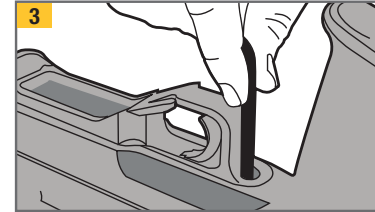
DELTA 5. BARREL INSTALLATION INSTRUCTIONS



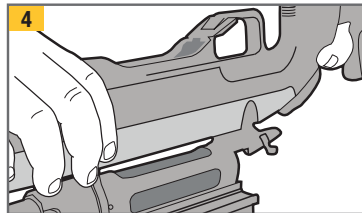
- 1) Place firearm on safe. Remove magazine and bolt assembly from the rifle.



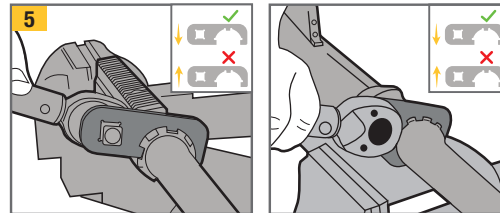
- 2) Secure the barreled action by either use of reaction rod (preferred) or picatinny vise jaws



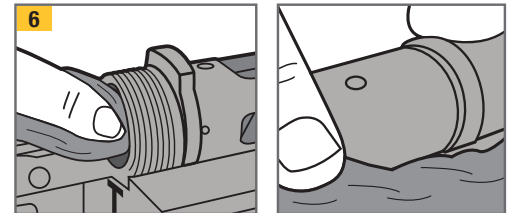
- 3) Using an IP 30 Torx Plus Driver, remove the two main bolts located on the bottom metal. Set the bolts aside (front and rear bolt are the same).



- 4) Remove the barreled action from the stock.

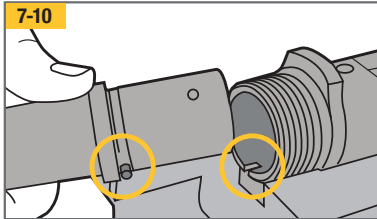


- 5) To loosen the barrel nut, use the provided barrel nut wrench and a ½" drive torque wrench. Turn the nut counterclockwise until the barrel nut is off the action. **NOTE: To avoid damaging the barrel nut and provided wrench, only apply torque as shown, closing the wrench around the barrel nut.**

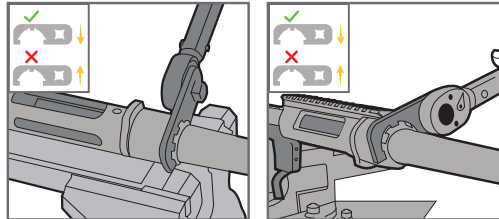


- 6) Use a cloth to clean both the new barrel and the action. This is extremely important as the fit between the action and barrel is precise.

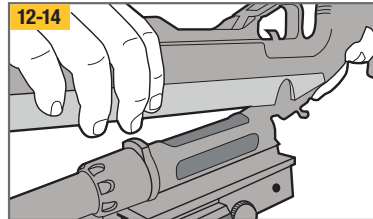
DELTA 5 BARREL INSTALLATION INSTRUCTIONS



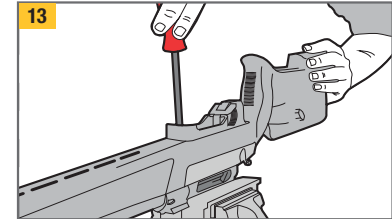
- 7) Insert the new barrel into the action making sure that the index pin on the barrel lines up with the notch in the action.
- 8) Change grease to oil
- 9) Clean the threads on the barrel nut then slide the barrel nut over the barrel and onto the action.
- 10) Thread the barrel nut on by hand until it stops.



- 11) Using your barrel nut wrench and torque wrench, tighten the barrel nut to 55 ft/lbs.



- 12) Install the barreled action into the stock.



- 13) Install the 2 main bolts hand tight.
- 14) With forward pressure of the barreled action into the stock, torque both main bolts to 65 in/lbs.
- 15) Remove the newly barreled action from the vise.
- 16) Insert bolt assembly and check for function.
- 17) There is no need to check headspace as it has already been set by Daniel Defense.

To learn more about product maintenance, visit our YouTube channel @DanielDefense.